

# interstyle

## ceramic & glass ltd.



We are pleased to introduce an exclusive electroplated diamond blade designed specifically for cutting Interstyle Glasstyle. These blades fit the Plasplugs diamond saw Model No. DWW105. Our tests show that the combination of the Plasplugs saw and our diamond blade is the most economical solution to cut Interstyle Glasstyle reliably.

The electroplated diamond blade measures 4" in diameter and has a 7/8" diameter arbor. It retails for \$15.00 US.

Both the diamond blade and Plasplugs saw can be purchased through your Interstyle dealer.



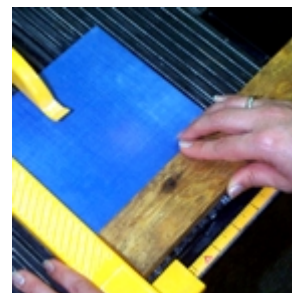
To contact Plasplugs directly:  
01283 530000 - UK Sales  
732 901 1400 - US Sales  
(800) 966-6400 - US toll free  
+44 1283 541623 - European/Other Sales  
or their web site located at <http://www.plasplugs.com>

We have also developed a spray guard support that utilizes the original Plasplugs spray guard but improves the clearance required for use with our thin diamond blade. The spray guard support retails for \$8.00 US and attaches easily without any drilling of the saw. See the attached installation instructions.

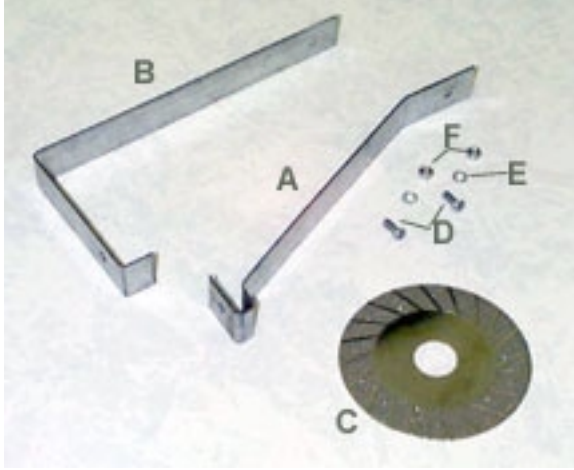
### Cutting Instructions:

Refer to the manufacturer's instructions for assembly and proper use of the saw. Note the modifications required to the spray guard support when used with the Interstyle electroplated blade.

- 1- Set the tile guide as needed. Start the saw and place the tile with the smooth side down. Slowly feed the glass tile into the blade at a constant rate (approximately 10 – 12 seconds per inch).
- 2- Avoid stress to the last portion of the cut by slowing down the feed rate to 15 - 18 seconds per inch. Distribute the load on the glass by pushing the tile with a scrap piece of wood or plastic placed across the entire rear edge of the tile.
- 3- Do not use a dressing stone on the electroplated blade (it will destroy the blade!)
- 4- Refer to Plasplugs' safety instructions. *Your new blade is much sharper than the original Plasplugs blade, and the modified spray guard is not as secure – therefore extra caution is advised!*



Instructions for installing the spray guard support:



Parts list:

- A - Lower bracket support
- B - Upper bracket support
- C - Diamond blade
- D - 3/16" x 1/2" stove bolts (2 pieces)
- E - Lock washers (2 pieces)
- F - Nuts (2 pieces)

Tools required:  
Philips screwdriver  
Needlenose pliers

Step 1: Release the spray guard from the saw by removing the Philips screw and twisting the guard away from the slot in the saw. Install the new blade (C) as per Plasplug's installation manual.

Step 2: Position the lower bracket support (A) into the plastic channel on the side closest to the handle of the saw. Line up the lower bracket by positioning it just above the handle (2" from the corner).



Step 3: Place the upper bracket support (B) over the lower bracket and line up the holes. Take care to position the bottom of the bracket underneath the plastic channel on the saw, next to the handle.

Step 4: Place a stove bolt, lock washer and nut and tighten the upper and lower bracket against the plastic channel.



Step 5: Reposition the bracket that holds the spray guard in place by rotating it 180 degrees. Remove the original sheet metal nut from the guard. Save it together with the original sheet metal screw for future use.

Step 6: Secure the spray guard to the upper portion of the bracket with the second stove bolt lock washer and nut. Adjust the spray guard as required to clear the Glasstyle.



*Important: refer to the manufacturer's safety instructions. Caution: your new blade is much sharper than the original blade and the spray guard is not as secure – therefore extra care is advised!*